



General Procedures – Increase Tack and Speed of Set

Operating Temperature:

The recommended temperature for Protein Glue is 140°F - 150°F (60°C - 66°C); however, during conditions of high heat and humidity, reduce the temperature to 130°F - 135°F (54°C - 57°C).

Dilution:

Reduce the amount of water added; more water will extend the time required to dry and set up during conditions of high heat and humidity.

Adhesive Application:

Do not apply too much adhesive, it will reduce tack and prolong set up. A thin, well covered adhesive application will provide the best performance.

Adhesive Accelerators:

We offer several accelerators which will increase tack and speed of set during conditions of high heat and humidity. We suggest the addition of an accelerator at 25% by weight to the primary adhesive.

Non-Warranty:

As the storage, handling and usage of this product is beyond the control of the producer and seller, no warranty as to the results to be obtained is made, expressed or implied, whether the product is purchased or furnished as a sample. The purchaser or user should therefore, by their own tests and experiments, determine the suitability of this product for their own particular use.